

TCT CIRCUIT SUPPLY .009 Accusheet Material Specification sheet

Length & Width Tolerance: +/- .0625"

Squareness Tolerance: The difference in diagonal measurements not to exceed .125"

Lateral Bow Tolerance: Maximum allowable deviation of a side edge from a straight line is .0625"

Flatness Tolerance (Coil Set): A sheet will be considered flat when all edges touch a flat horizontal surface when laid convex side up to minimize deviation (except Edgewave and Centerbuckle)

Flatness Tolerance (Edgewave & Centerbuckle): 5 – i units maximum allowable deviation with the sheet positioned on a flat horizontal surface to minimize deviation.

Surface Tolerance: Any interruption in the surface that would cause a drill to deviate from its projected course is cause for rejection. This includes but is not limited to dings, dents, scratches, holes, kinks and laminations.

Packaging: 2,000 blanks maximum per skid with cardboard separating every 50 pieces. The skids will be built oversize and corner guards and shrink-wrap will be used for additional protection. Cardboard will be placed on top with bending used to secure everything to the skid, using care to protect material from any damage.